

Issue Date 30-Jun-2015

Revision Date 01-May-2023

Version 2

1. IDENTIFICATION

Product identifier

Product Name Tuffbond 321A

Other means of identification

Product Code MS-321A

Synonyms None

Recommended use of the chemical and restrictions on use

Recommended Use Epoxy Adhesive.

Uses advised against None known

Details of the supplier of the safety data sheet

Manufacturer Address

Hernon Manufacturing Inc.
121 Tech Drive
Sanford, FL 32771
800-527-0004

Emergency telephone number

Company Phone Number 407-322-4000

Emergency Telephone Chemtel 800-255-3924

2. HAZARDS IDENTIFICATION

Classification

OSHA Regulatory Status

This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 2
Skin sensitization	Category 1

Label elements

Emergency Overview

Warning

Hazard statements

Causes skin irritation

Causes serious eye irritation

May cause an allergic skin reaction



Appearance opaque	Physical state Liquid	Odor Mild
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Precautionary Statements - Prevention

Wash face, hands and any exposed skin thoroughly after handling
 Avoid breathing dust/fume/gas/mist/vapors/spray
 Contaminated work clothing must not be allowed out of the workplace
 Wear protective gloves/eye protection/face protection

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
 If eye irritation persists: Get medical advice/attention
 IF ON SKIN: Wash with plenty of water and soap
 Take off contaminated clothing and wash it before reuse
 If skin irritation or rash occurs: Get medical advice/attention

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

Hazards not otherwise classified (HNOC)

Not applicable

Other Information

Toxic to aquatic life with long lasting effects.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance

Chemical Name	CAS No.	Weight-%	Trade Secret
BISPHENOL A EPOXY RESIN	25068-38-6	60 - 100	*

*The exact percentage (concentration) of composition has been withheld as a trade secret.

4. FIRST AID MEASURES

Description of first aid measures

Eye contact	Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a physician.
Skin contact	Wash with soap and water. Flush skin with water for several minutes. Remove contaminated clothing and shoes. If irritation develops, seek medical attention. Wash clothing before reuse.
Inhalation	Remove to fresh air. If breathing is difficult, give oxygen. If breathing has stopped, give artificial respiration. Get medical attention immediately.
Ingestion	Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Call a POISON CENTER or doctor/physician if you feel unwell.

Most important symptoms and effects, both acute and delayed

Symptoms None known.

Indication of any immediate medical attention and special treatment needed

Note to physicians Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable extinguishing media

Carbon dioxide (CO₂). Extinguishing powder. Water spray (fog).

Unsuitable extinguishing media Water jet.

Specific hazards arising from the chemical

None in particular.

Hazardous combustion products Carbon monoxide. Carbon dioxide (CO₂). Nitrogen oxides (NO_x).

Explosion data

Sensitivity to Mechanical Impact None.

Sensitivity to Static Discharge None.

Protective equipment and precautions for firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions Use personal protective equipment as required. Ensure adequate ventilation, especially in confined areas.

Environmental precautions

Environmental precautions Do not allow into any sewer, on the ground or into any body of water. See section 12 for additional ecological information.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Store in a closed container until ready for disposal.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling Avoid contact with skin, eyes or clothing. Avoid breathing vapors or mists. Wash thoroughly after handling. Ensure adequate ventilation, especially in confined areas.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep at temperatures between 46°F and 82°F (8°C and 28°C).

Incompatible materials Acids. Bases. Amines. Oxidizing agents.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Guidelines This product, as supplied, does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies.

Appropriate engineering controls

Engineering Controls Showers
 Eyewash stations
 Ventilation systems.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles).

Skin and body protection Wear protective gloves and protective clothing.

Respiratory protection If exposure limits are exceeded or irritation is experienced, NIOSH/MSHA approved respiratory protection should be worn. Positive-pressure supplied air respirators may be required for high airborne contaminant concentrations. Respiratory protection must be provided in accordance with current local regulations.

General Hygiene Considerations Handle in accordance with good industrial hygiene and safety practice.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state	Liquid	Odor	Mild
Appearance	opaque	Odor threshold	Not applicable
Color	Translucent		

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	Does not apply	
Melting point / freezing point	Not applicable	
Boiling point / boiling range	> 260 °C / 500 °F	
Flash point	> 252 °C / 486 °F	
Evaporation rate	Not applicable	
Flammability (solid, gas)	Not applicable	
Flammability Limit in Air		
Upper flammability limit:	Not applicable	
Lower flammability limit:	Not applicable	Not applicable
Vapor pressure	0.03 hPa @ 77 °C / 171 °F	
Vapor density	Not applicable	
Relative density	1.17	
Water solubility	Insoluble	
Solubility in other solvents	Not applicable	
Partition coefficient	Not applicable	
Autoignition temperature	Not applicable	
Decomposition temperature	Not applicable	
Kinematic viscosity	Not applicable	
Dynamic viscosity	Not applicable	
Explosive properties	None known	
Oxidizing properties	Not applicable	

Other Information

Softening point	Not applicable
Molecular weight	Not applicable
VOC Content (%)	Not applicable
Density	Not applicable
Bulk density	Not applicable

10. STABILITY AND REACTIVITY

Reactivity

Not applicable

Chemical stability

Stable under recommended storage conditions.

Possibility of Hazardous Reactions

None under normal processing.

Conditions to avoid

Incompatible materials.

Incompatible materials

Acids. Bases. Amines. Oxidizing agents.

Hazardous Decomposition Products

Carbon monoxide. Carbon dioxide (CO₂).

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Product Information

Inhalation	No known effect based on information supplied.
Eye contact	No known effect based on information supplied.
Skin contact	No known effect based on information supplied.
Ingestion	No known effect based on information supplied.

Information on toxicological effects

Symptoms See Section 11: TOXICOLOGICAL INFORMATION.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Sensitization	None known.
Germ cell mutagenicity	None known.
Carcinogenicity	None known.
Reproductive toxicity	None known.
STOT - single exposure	No known effects under normal use conditions.
STOT - repeated exposure	None under normal use conditions.
Aspiration hazard	Not applicable.

Numerical measures of toxicity - Product Information

The following values are calculated based on chapter 3.1 of the GHS document .

ATEmix (oral) 11,400.00 mg/kg

12. ECOLOGICAL INFORMATION

Ecotoxicity

Toxic to aquatic life with long lasting effects.

Persistence and degradability

None known.

Bioaccumulation

None known.

Other adverse effects

None known.

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Disposal of wastes	Disposal should be in accordance with applicable regional, national and local laws and regulations.
Contaminated packaging	Do not reuse container.

14. TRANSPORT INFORMATION

<u>DOT</u>	Not regulated
UN/ID no.	Not regulated
Proper shipping name	Not regulated
Hazard Class	Not regulated
Packing Group	Not regulated
Special Provisions	Not regulated
Description	Not regulated
<u>IATA</u>	
UN/ID no.	UN 3082
Proper shipping name	Environmentally hazardous substance, liquid, n.o.s. (Bisphenol A Epoxy Resin)
Hazard Class	9
Packing Group	III
Special Provisions	A97, A158, A197
Description	Limited Quantities: 5L, 30 kg gross weight
<u>IMDG</u>	
UN/ID no.	UN 3082
Proper shipping name	Environmentally hazardous substance, liquid, n.o.s. (Bisphenol A Epoxy Resin)
Hazard Class	9
Packing Group	III
EmS-No.	F-A, S-F
Special Provisions	274, 335, 969
Description	Limited quantities: 5 L, 30 kg gross weight

15. REGULATORY INFORMATION

International Inventories

TSCA	Complies
DSL/NDSL	Complies
EINECS/ELINCS	Complies
ENCS	Complies
IECSC	Complies

KECL	Complies
PICCS	Complies
AICS	Complies

All ingredients are on the inventory or are exempt from listing.

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
ENCS - Japan Existing and New Chemical Substances
IECSC - China Inventory of Existing Chemical Substances
KECL - Korean Existing and Evaluated Chemical Substances
PICCS - Philippines Inventory of Chemicals and Chemical Substances
AICS - Australian Inventory of Chemical Substances

US Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

SARA 311/312 Hazard Categories

Acute health hazard	No
Chronic Health Hazard	No
Fire hazard	No
Sudden release of pressure hazard	No
Reactive Hazard	No

CWA (Clean Water Act)

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

CERCLA

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material

US State Regulations

California Proposition 65

This product does not contain any Proposition 65 chemicals

U.S. State Right-to-Know Regulations

U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

16. OTHER INFORMATION, INCLUDING DATE OF PREPARATION OF THE LAST REVISION

<u>NFPA</u>	Health hazards 0	Flammability 0	Instability 0	Physical and Chemical Properties Not applicable
<u>HMIS</u>	Health hazards 0	Flammability 0	Physical hazards 0	

Prepared By SDS coordinator
Issue Date 30-Jun-2015
Revision Date 01-May-2023
Revision Note
 Not applicable

Disclaimer

The information provided in this Material Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet