

SAFETY DATA SHEET

Blank Ammunition Sealant 48641

SECTION 1: IDENTIFICATION

1.1. Product identifier

Trade name: Product no.:

Blank Ammunition Sealant 48641

MS-48641

1.2. Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses of the substance or mixture: Uses advised against : Sealant Restricted to professional users. None known.

1.3. Details of the supplier of the safety data sheet

Company and address:

Contact person:

E-mail:

SDS date:

SDS Version:

Hernon Manufacturing Inc 121 Tech Drive FL 32771 Sanford USA T: +1-407-322-4000 www.hernon.com Hernon SDS Coordinator customerservice@hernon.com 1/7/2025 1.0

1.4. Emergency telephone number

Contact the poison control at 1-800-222-1222 (24/7) or use the webpoisoncontrol (triage.webpoisoncontrol.org) to get specific guidance for your case. VelocityEHS:

+1-800-255-3924 (USA) +1-813-248-0585 (International) 1-300-954-583 (Australia) 0-800-591-6042 (Brazil) 400-120-0751 (China) 000-800-100-4086 (India) 800-099-0731 (Mexico) Contract #: (MIS0002665)

SECTION 2: HAZARD(S) IDENTIFICATION

OSHA/HCS status

This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200)

2.1. Classification of the substance or mixture



Skin Corr. 1A; H314, Causes severe skin burns and eye damage. Skin Sens. 1; H317, May cause an allergic skin reaction. Eye Dam. 1; H318, Causes serious eye damage. STOT SE 3; H335, May cause respiratory irritation. Carc. 2; H351, Suspected of causing cancer.

2.2. Label elements

Hazard pictogram(s):



Signal word:	Danger
Hazard statement(s):	Causes severe skin burns and eye damage. (H314) May cause an allergic skin reaction. (H317) May cause respiratory irritation. (H335) Suspected of causing cancer. (H351)
Precautionary statement(s):	
General:	-
Prevention:	Obtain special instructions before use. (P201) Do not breathe vapour/mist. (P260) Contaminated work clothing should not be allowed out of the workplace. (P272) Wear eye protection/protective clothing. (P280)
Response:	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. (P301+P330+P331) IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower. (P303+P361+P353) IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. (P305+P351+P338) IF exposed or concerned: Get medical advice/attention. (P308+P313) Immediately call a POISON CENTER/doctor. (P310) If skin irritation or rash occurs: Get medical advice/attention. (P333+P313) Take off contaminated clothing and wash it before reuse. (P362+P364)
Storage:	Store in a well-ventilated place. Keep container tightly closed. (P403+P233)
Disposal:	Dispose of contents/container in accordance with local regulation (P501)
Additional labelling:	Not applicable.
Other bazards	

2.3. Other hazards

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

3.1. Substances



Not applicable. This product is a mixture.

3.2. Mixtures

Product/substance	Identifiers	% w/w	Classification	Note
Isobornylacrylate	CAS No.: 5888-33-5	30-60%	Skin Irrit. 2, H315 Skin Sens. 1, H317 Eye Irrit. 2, H319 STOT SE 3, H335	
Acrylated Resin	CAS No.:	20-50%	Skin Irrit. 2, H315 Eye Irrit. 2, H319	
Tripropylene Glycol Diacrylate	CAS No.: 42978-66-5	1-10%	Skin Irrit. 2, H315 Skin Sens. 1, H317 Eye Irrit. 2, H319 STOT SE 3, H335	
2-hydroxyethyl methacrylate	CAS No.: 868-77-9	5-10%	Skin Irrit. 2, H315 Skin Sens. 1, H317 Eye Irrit. 2, H319	
acrylic acid	CAS No.: 79-10-7	1-5%	Flam. Liq. 3, H226 Acute Tox. 4, H302 Acute Tox. 4, H312 Skin Corr. 1A, H314 Eye Dam. 1, H318 Acute Tox. 4, H332 STOT SE 3, H335 (SCL: 1.00 %)	
2-(2-ethoxyethoxy)ethyl acrylate	CAS No.: 7328-17-8	1-5%	Acute Tox. 4, H302 Acute Tox. 3, H311 Skin Irrit. 2, H315 Skin Sens. 1A, H317 Eye Irrit. 2, H319	
Hydroxycyclohexyl phenyl ketone	CAS No.: 947-19-3	1-5%		
phenyl bis(2,4,6- trimethylbenzoyl)- phosphine oxide	CAS No.: 162881-26-7	0.1-1%	Skin Sens. 1A, H317	
2-ethyl-2-[[(1- oxoallyl)oxy]methyl]-1,3- propanediyl diacrylate	CAS No.: 15625-89-5	0.1-1%	Skin Irrit. 2, H315 Skin Sens. 1, H317 Eye Irrit. 2, H319 Carc. 2, H351	

Where the concentration of an ingredient is expressed as a range the exact concentration has been withheld as a trade secret.

See full text of H-phrases in section 16. Occupational exposure limits are listed in section 8, if



these are available.

Other information

4.1.	Description of first aid measures		
	General information:	If breathing is irregular, drowsiness, loss of consciousness or cramps: Call 911 and give immediate treatment (first aid). Contact a doctor if in doubt about the injured person's condition or if the symptoms persist. Never give an unconscious person water or other drink.	
	Inhalation:	Upon breathing difficulties or irritation of the respiratory tract: Bring the person into fresh air and stay with him/her.	
	Skin contact:	Flush exposed area with water for a long time - at least 30 minutes. It may be necessary to flush for several hours. Use a comfortable water temperature (20-30 °C). Contact Poison Information/doctor/hospital for further advice on follow-up and treatment. Remove contaminated clothing and shoes immediately. Ensure to wash exposed skin thoroughly with water and soap. Skin cleanser can be used. DO NOT use solvents or thinners. If skin irritation occurs: Get medical advice/attention.	
	Eye contact:	If in eyes: Flush eyes with plenty of water or salt water (20- 30 °C) for at least 30 minutes and continue until irritation stops. Remove contact lenses. Make sure you flush under the upper and lower eyelids. Seek medical assistance immediately and continue flushing during transport.	
	Ingestion:	In the case of ingestion, contact a doctor immediately. If the person is conscious, give them water. DO NOT try to induce vomiting unless this is recommended by a doctor. Hold head facing down to prevent vomit from returning to the mouth and throat. Prevent shock by keeping the injured person warm and calm. Initiate immediate resuscitation if breathing stops. If unconscious, roll the injured person into recovery position. Call an ambulance.	
	Burns:	Not applicable.	

4.2. Most important symptoms and effects, both acute and delayed

Sensitisation: This product contains substances, which may trigger allergic reaction upon dermal contact. Manifestation of allergic reactions typically takes place within 12-72 hours after exposure.

Tissue-damaging effects: This product contains substances with skin corrosive properties. Inhaled vapour or aerosols may produce adverse effects to lungs, irritations and burns in the respiratory organs as well as coughing. Dermal contact and contact with the eye cause irreversible effects.



4.3. Indication of any immediate medical attention and special treatment needed IF exposed or concerned:

Get immediate medical advice/attention.

Information to medics

Bring this safety data sheet or the label from this product.

SECTION 5: FIRE-FIGHTING MEASURES

5.1. Extinguishing media

Suitable extinguishing media: Alcohol-resistant foam, carbon dioxide, powder, water mist. Unsuitable extinguishing media: Waterjets should not be used, since they can spread the fire.

5.2. Special hazards arising from the substance or mixture

Fire will result in dense smoke. Exposure to combustion products may harm your health. Closed containers, which are exposed to fire, should be cooled with water. Do not allow fire-extinguishing water to enter the sewage system and nearby surface waters. If the product is exposed to high temperatures, e.g. in the event of fire, dangerous decomposition compounds are produced. These are: Carbon oxides (CO / CO2)

5.3. Advice for firefighters

Wear self-contained breathing apparatus and protective clothing to prevent contact. Upon direct exposure contact the Poison Help Line on 1-800-222-1222 (24/7) in order to obtain further advice.

SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1. Personal precautions, protective equipment and emergency procedures

Avoid direct contact with spilled substances. Ensure adequate ventilation, especially in confined areas. Avoid inhalation of vapours from spilled material. Contaminated areas may be slippery.

6.2. Environmental precautions Avoid discharge to lakes, streams, sewers, etc. Keep unauthorized persons away from the spill

6.3. Methods and material for containment and cleaning up

Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations.

Wherever possible cleaning should be performed with normal cleaning agents. Avoid use of solvents.

6.4. Reference to other sections See section 13 "Disposal considerations" on handling of waste. See section 8 "Exposure controls/personal protection" for protective measures.

SECTION 7: HANDLING AND STORAGE

7.1. Precautions for safe handling

Avoid direct contact with the product.



Avoid contact during pregnancy and while nursing. Smoking, drinking and consumption of food is not allowed in the work area. See section 8 "Exposure controls/personal protection" for information on personal protection. Conditions for safe storage, including any incompatibilities 7.2. Store in tightly closed containers and store protected from moisture and light. Containers should be dated when opened and tested periodically for the presence of peroxides. Do not exceed storage time limits. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Recommended storage material: Always store in containers of the same material as the original container. Storage conditions: Keep at temperatures between 7 and 29 °C. Dry, cool and well ventilated Keep away from any light sources Protect from moisture. Protect from sunlight. Incompatible materials: Strong oxidizing agents **Reducing agents** Free radical initiators Inert gas Peroxides

7.3. Specific end use(s)

This product should only be used for applications quoted in section 1.2.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1. Control parameters

No substances are listed with a permissible exposure limit (ref: 29 CFR 1910.1000 TABLE Z-1)

8.2. Exposure controls

Apply general control to prevent unnecessary exposure

General recommendations:	Smoking, drinking and consumption of food is not allowed in the work area.
Exposure scenarios:	There are no exposure scenarios implemented for this product.
Exposure limits:	Occupational exposure limits have not been defined for the substances in this product.
Appropriate technical measures:	Ensure that eyewash stations and safety showers are located within easy reach. Apply standard precautions during use of the product. Avoid inhalation of vapours.
Hygiene measures:	In between use of the product and at the end of the working day all exposed areas of the body must be washed thoroughly. Pay special attention to hands, forearms and face.
Measures to avoid environmental exposure:	Keep damming materials near the workplace. If possible, collect spillage during work.

Individual protection measures, such as personal protective equipment



Generally:

Use only protective equipment with a recognized certification mark, e.g. the UL mark.

Respiratory Equipment:

If exposure limits are exceeded or irritation is experienced, NIOSH/MSHA approved respiratory protection should be worn. Positive-pressure supplied air respirators may be required for high airborne contaminant concentrations. Respiratory protection must be provided in accordance with current local regulations.

Skin protection:

Recommended	Type/Category	Standards	
-	Protective Clothing		Ŕ

Hand protection: Nitrile Rubber

Eva protection:

Eye protection.		
Туре	Standards	
Safety glasses with side shields.	EN166	\bigcirc

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on basic physical and chemical properties

Physical state:	Liquid
Color:	Purple
Odor:	Sharp/pungent
Odor threshold (ppm):	No data available
pH:	No data available
Density (g/cm³):	1.01
Kinematic viscosity:	No data available
Particle characteristics:	No data available
Phase changes	
Melting point/freezing point (°F):	No data available
Softening point/range (°F):	Does not apply to liquids.
Boiling point (°F):	>300
Boiling point (°C):	>149
Vapor pressure:	No data available
Relative vapor density:	No data available

Data on fire and explosion hazards

Decomposition temperature (°F):

Flash point (°F):

>200

No data available



	Flash point (°C):	>93
	Flammability (°F):	No data available
	Auto-ignition temperature (°F):	No data available
	Explosion limits (% v/v):	No data available
Solubi	lity	
	Solubility in water:	Very slightly soluble
	n-octanol/water coefficient (LogKow):	No data available
	Solubility in fat (g/L):	No data available
9.2.	Other information	
	Evaporation rate (n-butylacetate = 100):	No data available
	Other physical and chemical parameters:	No data available.
	Oxidizing properties:	No data available

SECTION 10: STABILITY AND REACTIVITY

10.1. Reactivity

Highly reactive and can auto-polymerize as a result of internal peroxide accumulation. The peroxides formed in these reactions are extremely shock- and heat-sensitive.

10.2. Chemical stability

The product is stable under the conditions, noted in section 7 "Handling and storage".

10.3. Possibility of hazardous reactions, including those associated with foreseeable emergencies None known.

10.4. Conditions to avoid

Incompatible Materials Extremes of temperature Sunlight Other light sources

10.5. Incompatible materials Strong oxidizing agents

Reducing agents Free radical initiators Inert gas Peroxides

10.6. Hazardous decomposition products

Thermal decomposition may produce corrosive vapours.

SECTION 11: TOXICOLOGICAL INFORMATION

11.1. Information on toxicological effects

Acute toxicity

Based on available data, the classification criteria are not met.



Skin corrosion/irritation

Causes severe skin burns and eye damage.

Serious eye damage/irritation

Causes serious eye damage.

Respiratory sensitisation

Based on available data, the classification criteria are not met.

Skin sensitisation

May cause an allergic skin reaction.

Germ cell mutagenicity

Based on available data, the classification criteria are not met.

Carcinogenicity

Suspected of causing cancer.

Reproductive toxicity

Based on available data, the classification criteria are not met.

STOT-single exposure

May cause respiratory irritation.

STOT-repeated exposure

Based on available data, the classification criteria are not met.

Aspiration hazard

Based on available data, the classification criteria are not met.

Long term effects

Tissue-damaging effects: This product contains substances with skin corrosive properties. Inhaled vapour or aerosols may produce adverse effects to lungs, irritations and burns in the respiratory organs as well as coughing. Dermal contact and contact with the eye cause irreversible effects.

Other information

acrylic acid has been classified by IARC as a group 3 carcinogen. 2-ethyl-2-[[(1-oxoallyl)oxy]methyl]-1,3-propanediyl diacrylate has been classified by IARC as a group 2B carcinogen.

SECTION 12: ECOLOGICAL INFORMATION

12.1. Toxicity

No data available.

- **12.2. Persistence and degradability** Based on available data, the classification criteria are not met.
- **12.3. Bioaccumulative potential** Based on available data, the classification criteria are not met.

12.4. Mobility in soil No data available.

12.5. Results of PBT and vPvB assessment This mixture/product does not contain any substances known to fulfil the criteria for PBT and vPvB classification.

12.6. Other adverse effects None known.



SECTION 13: DISPOSAL CONSIDERATIONS

RCRA Hazardous waste ("P" and "U" list) (40 CFR 261)

acrylic acid is listed with EPA Hazardous Waste Number: U008

Specific labelling

Contaminated packing

Packaging containing residues of the product must be disposed of similarly to the product.

SECTION 14: TRANSPORT INFORMATION

		14.2 UN proper shipping name	14.3 Hazard class(es)		Env**	Other informat ion:
DOT	-	-	-	-	-	-
IMDG	-	-	-	-	-	-
ΙΑΤΑ	-	-	-	-	-	-

* Packing group

** Environmental hazards

Additional information

This product is within scope of the regulations of transport of dangerous goods.

- **14.6.** Special precautions for user Not applicable.
- **14.7.** Transport in bulk according to IMO instruments No data available.

SECTION 15: REGULATORY INFORMATION

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

15.2. U.S. Federal regulations

TSCA (the non-confidential portion): Isobornylacrylate is listed

	Tripropylene Glycol Diacrylate is listed
	2-hydroxyethyl methacrylate is listed
	acrylic acid is listed
	2-(2-ethoxyethoxy)ethyl acrylate is listed
	Hydroxycyclohexyl phenyl ketone is listed
	phenyl bis(2,4,6-trimethylbenzoyl)-phosphine oxide is listed
	2-ethyl-2-[[(1-oxoallyl)oxy]methyl]-1,3-propanediyl diacrylate is listed
Clean Air Act:	acrylic acid is regulated as a hazardous air pollutant (HAPS)
EPCRA Section 302:	None of the components are listed



EPCRA Section 304:	None of the components are listed
EPCRA section 313:	acrylic acid is listed
CERCLA:	acrylic acid is regulated with a Reportable Quantity (RQ) of: 5000 pounds
Hazardous chemical inventory reporting:	This product is subject to Tier II reporting.
State regulations	
California / Prop. 65:	None of the components are listed
Massachusetts / Right To Know Act:	acrylic acid is listed
New Jersey / Right To Know Act:	acrylic acid / Substance number: 0023 acrylic acid is on the Special Health Hazard Substance List
	_
New York / Right To Know Act:	acrylic acid is listed acrylic acid is regulated with a Reportable Quantity (RQ) of: 5000 pounds
	acrylic acid is regulated with a Treshold Reporting Quantity (TRQ) of: 1 pounds
Pennsylvania / Right To Know Act:	— acrylic acid is listed
	acrylic acid is hazardous to the environment (E)

15.4. Restrictions for application

Restricted to professional users. Pregnant women and women breastfeeding must not be exposed to this product. The risk, and possible technical precautions or design of the workplace needed to eliminate exposure, must be considered.

15.5. Demands for specific education No specific requirements.

15.6. Additional information

Not applicable.

15.7. Chemical safety assessment

No

15.8. Sources

OSHA Hazard Communication Standard (29 CFR 1910.1200)

SECTION 16: OTHER INFORMATION

Full text of H-phrases as mentioned in section 3

H226, Flammable liquid and vapour.

- H302, Harmful if swallowed.
- H311, Toxic in contact with skin.
- H312, Harmful in contact with skin.
- H314, Causes severe skin burns and eye damage.
- H315, Causes skin irritation.
- H317, May cause an allergic skin reaction.
- H318, Causes serious eye damage.



H319, Causes serious eye irritation.

H332, Harmful if inhaled.

H335, May cause respiratory irritation.

H351, Suspected of causing cancer.

The full text of identified uses as mentioned in section 1

None known.

Abbreviations and acronyms

ACGIH = American Conference of Governmental Industrial Hygienists ADN = European Provisions concerning the International Carriage of Dangerous Goods by Inland Waterway ADR = The European Agreement concerning the International Carriage of Dangerous Goods by Road ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor CAS = Chemical Abstracts Service CERCLA = Comprehensive Environmental Response Compensation and Liability Act DOT = Department of Transportation EINECS = European Inventory of Existing Commercial chemical Substances EPCRA = Emergency Planning and Community Right-To-Know Act GHS = Globally Harmonized System of Classification and Labelling of Chemicals HCIS = Hazardous Chemical Information System HNOC = Hazards Not Otherwise Classified IARC = International Agency for Research on Cancer IATA = International Air Transport Association IMDG = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) NFPA = National Fire Protection Association NIOSH = National Institute for Occupational Safety and Health OECD = Organisation for Economic Co-operation and Development OSHA = Occupational Safety and Health Administration PBT = Persistent, Bioaccumulative and Toxic RCRA = Resource Conservation and Recovery Act RID = The Regulations concerning the International Carriage of Dangerous Goods by Rail RRN = REACH Registration Number SARA = Superfund Amendments and Reauthorization Act SCL = A specific concentration limit. STEL = Short-term exposure limits STOT-RE = Specific Target Organ Toxicity - Repeated Exposure STOT-SE = Specific Target Organ Toxicity - Single Exposure TSCA = The Toxic Substances Control Act TWA = Time weighted average UN = United Nations UVBC = Unknown or variable composition, complex reaction products or of biological materials VOC = Volatile Organic Compound

vPvB = Very Persistent and Very Bioaccumulative

Additional information

The classification of the mixture in regard of health hazards is in accordance with the calculation methods given by HCS (29 CFR 1910.1200).

The safety data sheet is validated by



SDS Coordinator

Other

A change (in proportion to the last essential change (first cipher in SDS version, see section 1)) is marked with a triangle.

The information in this safety data sheet applies only to this specific product (mentioned in section 1) and is not necessarily correct for use with other chemicals/products. It is recommended to hand over this safety data sheet to the actual user of the product. Information in this safety data sheet cannot be used as a product specification. Country-language: US-en