

## SAFETY DATA SHEET

# Tuffbond 317B

### SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

#### 1.1. Product identifier

*Trade name:* Tuffbond 317B  
*Product no.:* MS-317B

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

*Relevant identified uses of the substance or mixture:* Adhesive  
Restricted to professional users.  
*Uses advised against:* None known.

#### 1.3. Details of the supplier of the safety data sheet

*Company and address:* **Hernon Manufacturing Inc**  
121 Tech Drive  
FL 32771 Sanford  
USA  
T: +1-407-322-4000  
www.hernon.com

*Contact person:* Hernon SDS Coordinator  
*E-mail:* customerservice@hernon.com

*Revision:* 28/06/2024

*SDS Version:* 1.0

#### 1.4. Emergency telephone number

Contact the poison control at 1-800-222-1222 (24/7) or use the webpoisoncontrol (trriage.webpoisoncontrol.org) to get specific guidance for your case.

VelocityEHS:

+1-800-255-3924 (USA)

+1-813-248-0585 (International)

1-300-954-583 (Australia)

0-800-591-6042 (Brazil)

400-120-0751 (China)

000-800-100-4086 (India)

800-099-0731 (Mexico)

Contract #: (MIS0002665)

### SECTION 2: HAZARDS IDENTIFICATION

Classified according to Regulation (EC) No. 1272/2008 (CLP) as retained and amended in UK law.

#### 2.1. Classification of the substance or mixture

Skin Corr. 1C; H314, Causes severe skin burns and eye damage.

Skin Sens. 1; H317, May cause an allergic skin reaction.  
Eye Dam. 1; H318, Causes serious eye damage.  
Aquatic Chronic 2; H411, Toxic to aquatic life with long lasting effects.

## 2.2. Label elements

Hazard pictogram(s):



Signal word:

Danger

Hazard statement(s):

Causes severe skin burns and eye damage. (H314)  
May cause an allergic skin reaction. (H317)  
Toxic to aquatic life with long lasting effects. (H411)

Precautionary statement(s):

General:

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Prevention:

Do not breathe vapour/mist. (P260)  
Contaminated work clothing should not be allowed out of the workplace. (P272)  
Wear eye protection/protective clothing. (P280)

Response:

IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower. (P303+P361+P353)  
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. (P305+P351+P338)

Storage:

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Disposal:

Dispose of contents/container in accordance with local regulation (P501)

Hazardous substances:

Polyamide Resin

Additional labelling:

Not applicable.

## 2.3. Other hazards

Additional warnings:

This mixture/product does not contain any substances known to fulfil the criteria for PBT and vPvB classification. This product does not contain any substances considered to be endocrine disruptors in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605.

## SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

### 3.1. Substances

Not applicable. This product is a mixture.

### 3.2. Mixtures

Product/substance	Identifiers	% w/w	Classification	Note
Polyamide Resin	CAS No.: 68082-29-1 EC No.: 614-452-7	60-100%	Skin Corr. 1C, H314 Skin Sens. 1, H317	[19]

	UK-REACH: Index No.:		Eye Dam. 1, H318 Aquatic Chronic 2, H411	
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See full text of H-phrases in section 16. Occupational exposure limits are listed in section 8, if these are available.

## Other information

[19] UVCB = Unknown or variable composition, complex reaction products or of biological materials

## SECTION 4: FIRST AID MEASURES

### 4.1. Description of first aid measures

*General information:*

In the case of accident: Contact a doctor or casualty department – take the label or this safety data sheet. Contact a doctor if in doubt about the injured person's condition or if the symptoms persist. Never give an unconscious person water or other drink.

*Inhalation:*

Upon breathing difficulties or irritation of the respiratory tract: Bring the person into fresh air and stay with him/her.

*Skin contact:*

Flush exposed area with water for a long time - at least 30 minutes. It may be necessary to flush for several hours. Use a comfortable water temperature (20-30 °C). Contact Poison Information/doctor/hospital for further advice on follow-up and treatment.

IF ON SKIN: Wash with plenty of water and soap. Remove contaminated clothing and shoes. Ensure to wash exposed skin thoroughly with water and soap. DO NOT use solvents or thinners.

If skin irritation occurs: Get medical advice/attention.

*Eye contact:*

If in eyes: Flush eyes with plenty of water or salt water (20-30 °C) for at least 30 minutes and continue until irritation stops. Remove contact lenses. Make sure you flush under the upper and lower eyelids. Seek medical assistance immediately and continue flushing during transport.

*Ingestion:*

In the case of ingestion, contact a doctor immediately. If the person is conscious, give them water. DO NOT try to induce vomiting unless this is recommended by a doctor. Hold head facing down to prevent vomit from returning to the mouth and throat. Prevent shock by keeping the injured person warm and calm. Initiate immediate resuscitation if breathing stops. If unconscious, roll the injured person into recovery position. Call an ambulance.

*Burns:*

Not applicable.

### 4.2. Most important symptoms and effects, both acute and delayed

Sensitisation: This product contains substances, which may trigger allergic reaction upon dermal contact. Manifestation of allergic reactions typically takes place within 12-72 hours after

exposure.

Tissue-damaging effects: This product contains substances with skin corrosive properties. Inhaled vapour or aerosols may produce adverse effects to lungs, irritations and burns in the respiratory organs as well as coughing. Dermal contact and contact with the eye cause irreversible effects.

#### **4.3. Indication of any immediate medical attention and special treatment needed**

IF exposed or concerned:

Get immediate medical advice/attention.

If skin irritation or rash occurs: Get medical advice/attention.

#### **Information to medics**

Bring this safety data sheet or the label from this product.

## **SECTION 5: FIREFIGHTING MEASURES**

### **5.1. Extinguishing media**

Suitable extinguishing media: Alcohol-resistant foam, carbon dioxide, powder, water mist.

Unsuitable extinguishing media: Waterjets should not be used, since they can spread the fire.

### **5.2. Special hazards arising from the substance or mixture**

Fire will result in dense smoke. Exposure to combustion products may harm your health. Closed containers, which are exposed to fire, should be cooled with water. Do not allow fire-extinguishing water to enter the sewage system and nearby surface waters.

If the product is exposed to high temperatures, e.g. in the event of fire, dangerous decomposition compounds are produced. These are:

Nitrogen oxides (NO<sub>x</sub>)

Carbon oxides (CO / CO<sub>2</sub>)

### **5.3. Advice for firefighters**

Wear self-contained breathing apparatus and protective clothing to prevent contact. Upon direct exposure contact The National Poisons Information Service (dial 111, 24 h service) in order to obtain further advice.

## **SECTION 6: ACCIDENTAL RELEASE MEASURES**

### **6.1. Personal precautions, protective equipment and emergency procedures**

Avoid direct contact with spilled substances.

Contaminated areas may be slippery.

### **6.2. Environmental precautions**

Avoid discharge to lakes, streams, sewers, etc. In the event of leakage to the surroundings, contact local environmental authorities.

### **6.3. Methods and material for containment and cleaning up**

Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations.

Wherever possible cleaning should be performed with normal cleaning agents. Avoid use of solvents.

### **6.4. Reference to other sections**

See section 13 "Disposal considerations" on handling of waste.

See section 8 "Exposure controls/personal protection" for protective measures.

## SECTION 7: HANDLING AND STORAGE

### 7.1. Precautions for safe handling

It is recommended to install waste collection trays in order to prevent emissions to the waste water system and surrounding environment.

Avoid direct contact with the product.

Smoking, drinking and consumption of food is not allowed in the work area.

See section 8 "Exposure controls/personal protection" for information on personal protection.

### 7.2. Conditions for safe storage, including any incompatibilities

Containers that have been opened must be carefully resealed and kept upright to prevent leakage.

*Recommended storage material:* Always store in containers of the same material as the original container.

*Storage conditions:* Keep at temperatures between 7 and 29 °C.

*Incompatible materials:* Strong oxidizing agents

### 7.3. Specific end use(s)

This product should only be used for applications quoted in section 1.2.

## SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

### 8.1. Control parameters

No substances are listed in the national list of substances with an occupational exposure limit.

#### DNEL

Polyamide Resin

Duration:	Route of exposure:	DNEL:
Long term – Systemic effects - General population	Dermal	560 µg/kgbw/day
Long term – Systemic effects - Workers	Dermal	1.1 mg/kg bw/day
Long term – Systemic effects - General population	Inhalation	970 µg/m <sup>3</sup>
Long term – Systemic effects - Workers	Inhalation	3.9 mg/m <sup>3</sup>
Long term – Systemic effects - General population	Oral	560 µg/kgbw/day

#### PNEC

Polyamide Resin

Route of exposure:	Duration of Exposure:	PNEC:
Freshwater		4.11 µg/L
Freshwater sediment		411.01 mg/kg
Intermittent release (freshwater)		41.1 µg/L
Marine water		411 ng/L
Marine water sediment		41.1 mg/kg
Sewage treatment plant		3.14 mg/L
Soil		82.18 mg/kg

### 8.2. Exposure controls

Apply general control to prevent unnecessary exposure

*General recommendations:* Smoking, drinking and consumption of food is not allowed in the work area.

*Exposure scenarios:* There are no exposure scenarios implemented for this product.

*Exposure limits:* Occupational exposure limits have not been defined for the substances in this product.

*Appropriate technical measures:* Ensure that eyewash stations and safety showers are located within easy reach.  
Apply standard precautions during use of the product.  
Avoid inhalation of vapours.

*Hygiene measures:* In between use of the product and at the end of the working day all exposed areas of the body must be washed thoroughly. Pay special attention to hands, forearms and face.

*Measures to avoid environmental exposure:* Keep damming materials near the workplace. If possible, collect spillage during work.


### Individual protection measures, such as personal protective equipment

*Generally:* Use only UKCA marked protective equipment.

#### *Respiratory Equipment:*

If exposure limits are exceeded or irritation is experienced, NIOSH/MSHA approved respiratory protection should be worn. Positive-pressure supplied air respirators may be required for high airborne contaminant concentrations. Respiratory protection must be provided in accordance with current local regulations.


#### *Skin protection:*

Recommended	Type/Category	Standards	
-	Protective Clothing		

#### *Hand protection:*

Nitrile Rubber

#### *Eye protection:*

Type	Standards	
Safety glasses with side shields.	EN166	

## SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

### 9.1. Information on basic physical and chemical properties

*Physical state:* Liquid

*Colour:* Amber

*Odour / Odour threshold:* Unpleasant

*pH:* Testing not relevant or not possible due to the nature of

<i>Density (g/cm<sup>3</sup>):</i>	the product. 0.97
<i>Kinematic viscosity:</i>	Testing not relevant or not possible due to the nature of the product.
<i>Particle characteristics:</i>	Does not apply to liquids.

### Phase changes

<i>Melting point/Freezing point (°C):</i>	Testing not relevant or not possible due to the nature of the product.
<i>Softening point/range (°C):</i>	Does not apply to liquids.
<i>Boiling point (°C):</i>	149
<i>Vapour pressure:</i>	Testing not relevant or not possible due to the nature of the product.
<i>Relative vapour density:</i>	Testing not relevant or not possible due to the nature of the product.
<i>Decomposition temperature (°C):</i>	Testing not relevant or not possible due to the nature of the product.

### Data on fire and explosion hazards

<i>Flash point (°C):</i>	93
<i>Flammability (°C):</i>	Testing not relevant or not possible due to the nature of the product.
<i>Auto-ignition temperature (°C):</i>	Testing not relevant or not possible due to the nature of the product.
<i>Lower and upper explosion limit (% v/v):</i>	Testing not relevant or not possible due to the nature of the product.

### Solubility

<i>Solubility in water:</i>	Testing not relevant or not possible due to the nature of the product.
<i>n-octanol/water coefficient (LogKow):</i>	Testing not relevant or not possible due to the nature of the product.
<i>Solubility in fat (g/L):</i>	Testing not relevant or not possible due to the nature of the product.

### 9.2. Other information

<i>Other physical and chemical parameters:</i>	No data available.
<i>Oxidizing properties:</i>	Testing not relevant or not possible due to the nature of the product.

## SECTION 10: STABILITY AND REACTIVITY

### 10.1. Reactivity

No data available.

### 10.2. Chemical stability

The product is stable under the conditions, noted in section 7 "Handling and storage".

### **10.3. Possibility of hazardous reactions**

None known.

### **10.4. Conditions to avoid**

Incompatible Materials

### **10.5. Incompatible materials**

Strong oxidizing agents

### **10.6. Hazardous decomposition products**

Thermal decomposition may produce corrosive vapours.

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## **SECTION 11: TOXICOLOGICAL INFORMATION**

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### **11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008**

#### **Acute toxicity**

Based on available data, the classification criteria are not met.

#### **Skin corrosion/irritation**

Causes severe skin burns and eye damage.

#### **Serious eye damage/irritation**

Causes serious eye damage.

#### **Respiratory sensitisation**

Based on available data, the classification criteria are not met.

#### **Skin sensitisation**

May cause an allergic skin reaction.

#### **Germ cell mutagenicity**

Based on available data, the classification criteria are not met.

#### **Carcinogenicity**

Based on available data, the classification criteria are not met.

#### **Reproductive toxicity**

Based on available data, the classification criteria are not met.

#### **STOT-single exposure**

Based on available data, the classification criteria are not met.

#### **STOT-repeated exposure**

Based on available data, the classification criteria are not met.

#### **Aspiration hazard**

Based on available data, the classification criteria are not met.

### **11.2. Information on other hazards**

#### **Long term effects**

Tissue-damaging effects: This product contains substances with skin corrosive properties. Inhaled vapour or aerosols may produce adverse effects to lungs, irritations and burns in the respiratory organs as well as coughing. Dermal contact and contact with the eye cause irreversible effects.

#### **Endocrine disrupting properties**

This mixture/product does not contain any substances known to have hormone-disrupting properties in relation to health.

#### **Other information**



None known.

## SECTION 12: ECOLOGICAL INFORMATION

### 12.1. Toxicity

Toxic to aquatic life with long lasting effects.

### 12.2. Persistence and degradability

Based on available data, the classification criteria are not met.

### 12.3. Bioaccumulative potential

Based on available data, the classification criteria are not met.

### 12.4. Mobility in soil

No data available.

### 12.5. Results of PBT and vPvB assessment

This mixture/product does not contain any substances known to fulfil the criteria for PBT and vPvB classification.

### 12.6. Endocrine disrupting properties

This mixture/product does not contain any substances considered to have endocrine-disrupting properties in relation to the environment.

### 12.7. Other adverse effects

This product contains substances that are toxic to the environment. May result in adverse effects to aquatic organisms.

This product contains substances, which may cause adverse long-term effects to the aquatic environment.

## SECTION 13: DISPOSAL CONSIDERATIONS

### 13.1. Waste treatment methods

Product is covered by the regulations on hazardous waste.

HP 8 – Corrosive

HP 13 – Sensitising

HP 14 – Ecotoxic

Dispose of contents/container to an approved waste disposal plant.

Regulation (EU) No 1357/2014 of 18 December 2014 on waste as retained and amended in UK law.







*EWC code:* Not applicable.

### Contaminated packing

Packaging containing residues of the product must be disposed of similarly to the product.

## SECTION 14: TRANSPORT INFORMATION

	14.1 UN / ID	14.2 UN proper shipping name	14.3 Hazard class(es)	14.4 PG*	14.5 Env**	Other information:
ADR	UN2735	AMINES, LIQUID, CORROSIVE, N.O.S. (Polyamide Resin)	Transport hazard class: 8 Label: 8 Classification code: C7	III	Yes	Limited quantities: 5 L

	14.1 UN / ID	14.2 UN proper shipping name	14.3 Hazard class(es)	14.4 PG*	14.5 Env**	Other information:
			 			Tunnel restriction code: (E) See below for additional information.
IMDG	UN2735	AMINES, LIQUID, CORROSIVE, N.O.S. (Polyamide Resin)	Transport hazard class: 8 Label: 8 Classification code: C7  	III	Yes	Limited quantities: 5 L EmS: F-A S-B See below for additional information.
IATA	UN2735	AMINES, LIQUID, CORROSIVE, N.O.S. (Polyamide Resin)	Transport hazard class: 8 Label: 8 Classification code: C7  	III	Yes	See below for additional information.

\* Packing group

\*\* Environmental hazards

### Additional information

ADR / See Table A, section 3.2.1 for any information on special provisions, requirements, or warnings in connection with transport. See section 5.4.3, for instructions in writing regarding mitigation of damages in relation to incidents or accidents during transport.

IMDG / See section 3.2.1, for any information on special provisions, requirements, or warnings in connection with transport.

IATA / See Table 4.2 for any information on special provisions, requirements, or warnings in connection with transport.

This product is within scope of the regulations of transport of dangerous goods.

### 14.6. Special precautions for user

Not applicable.

### 14.7. Maritime transport in bulk according to IMO instruments

No data available.

## SECTION 15: REGULATORY INFORMATION

### 15.1. Safety, health and environmental regulations/legislation specific for the substance

## or mixture

*Restrictions for application:*

Restricted to professional users.  
People under the age of 18 shall not be exposed to this product.

*Demands for specific education:*

No specific requirements.

*SEVESO - Categories / dangerous substances:*

E2 - ENVIRONMENTAL HAZARDS, Qualifying quantity (lower-tier): 200 tonnes / (upper-tier): 500 tonnes

*Additional information:*

Not applicable.

*Sources:*

The Management of Health and Safety at Work Regulations 1999.  
Control of Major Accident Hazards (COMAH) Regulations 2015.  
Regulation (EU) No 1357/2014 of 18 December 2014 on waste as retained and amended in UK law.  
Regulation (EC) No 1272/2008 on classification, labelling and packaging of substances and mixtures (CLP) as retained and amended in UK law.  
Regulation (EC) No 1907/2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH) as retained and amended in UK law.

## 15.2. Chemical safety assessment

No

## SECTION 16: OTHER INFORMATION

### Full text of H-phrases as mentioned in section 3

H314, Causes severe skin burns and eye damage.

H317, May cause an allergic skin reaction.

H318, Causes serious eye damage.

H411, Toxic to aquatic life with long lasting effects.

### Abbreviations and acronyms

ADN = European Provisions concerning the International Carriage of Dangerous Goods by Inland Waterway

ADR = The European Agreement concerning the International Carriage of Dangerous Goods by Road

ATE = Acute Toxicity Estimate

BCF = Bioconcentration Factor

CAS = Chemical Abstracts Service

CE = Conformité Européenne (European conformity)

CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008]

CSA = Chemical Safety Assessment

CSR = Chemical Safety Report

DMEL = Derived Minimal Effect Level

DNEL = Derived No Effect Level

EINECS = European Inventory of Existing Commercial chemical Substances

ES = Exposure Scenario

EUH statement = CLP-specific Hazard statement

EuPCS = European Product Categorisation System

EWC = European Waste Catalogue

GHS = Globally Harmonized System of Classification and Labelling of Chemicals  
GWP = Global warming potential  
IARC = International Agency for Research on Cancer (IARC)  
IATA = International Air Transport Association  
IBC = Intermediate Bulk Container  
IMDG = International Maritime Dangerous Goods  
LogPow = logarithm of the octanol/water partition coefficient  
MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)  
OECD = Organisation for Economic Co-operation and Development  
PBT = Persistent, Bioaccumulative and Toxic  
PNEC = Predicted No Effect Concentration  
RID = The Regulations concerning the International Carriage of Dangerous Goods by Rail  
RRN = REACH Registration Number  
SCL = A specific concentration limit  
SVHC = Substances of Very High Concern  
STOT-RE = Specific Target Organ Toxicity - Repeated Exposure  
STOT-SE = Specific Target Organ Toxicity - Single Exposure  
TWA = Time weighted average  
UN = United Nations  
UVBC = Unknown or variable composition, complex reaction products or of biological materials  
VOC = Volatile Organic Compound  
vPvB = Very Persistent and Very Bioaccumulative

### **Additional information**

The classification of the substance/mixture in regard of health hazards are in accordance with the calculation methods given by Regulation (EC) No. 1272/2008 (CLP) as retained and amended in UK law.

The classification of the substance/mixture in regard of environmental hazards are in accordance with the calculation methods given by Regulation (EC) No. 1272/2008 (CLP) as retained and amended in UK law.

### **The safety data sheet is validated by**

SDS Coordinator

### **Other**

A change (in proportion to the last essential change (first cipher in SDS version, see section 1)) is marked with a triangle.

The information in this safety data sheet applies only to this specific product (mentioned in section 1) and is not necessarily correct for use with other chemicals/products.

It is recommended to hand over this safety data sheet to the actual user of the product.

Information in this safety data sheet cannot be used as a product specification.

Country-language: GB-en