

Issue Date 30-Jun-2015

Revision Date 18-Mar-2020

Version 1

1. IDENTIFICATION**Product identifier****Product Name** Tuffbond 394**Other means of identification****Product Code** MS-394**UN/ID no.** UN 3082**Synonyms** None**Recommended use of the chemical and restrictions on use****Recommended Use** Epoxy Adhesive.**Uses advised against** None known**Details of the supplier of the safety data sheet****Manufacturer Address**Hernon Manufacturing Inc.
121 Tech Drive
Sanford, FL 32771
800-527-0004**Emergency telephone number****Company Phone Number** 407-322-4000**Emergency Telephone** Chemtel 800-255-3924**2. HAZARDS IDENTIFICATION****Classification****OSHA Regulatory Status**

This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Skin corrosion/irritation	Category 2
Skin sensitization	Category 1
Germ cell mutagenicity	Category 2

Label elements**Emergency Overview****Warning****Hazard statements**

Causes skin irritation

Causes serious eye damage

May cause an allergic skin reaction

Suspected of causing genetic defects

**Appearance** No information available**Physical state** Liquid**Odor** Unpleasant**Precautionary Statements - Prevention**

Obtain special instructions before use
 Do not handle until all safety precautions have been read and understood
 Use personal protective equipment as required
 Wash face, hands and any exposed skin thoroughly after handling
 Avoid breathing dust/fume/gas/mist/vapors/spray
 Contaminated work clothing should not be allowed out of the workplace
 Wear protective gloves/protective clothing/ eye protection/ face protection

Precautionary Statements - Response

IF exposed or concerned: Get medical advice/attention
 IF ON SKIN: Wash with plenty of soap and water
 Take off contaminated clothing and wash before reuse
 If skin irritation or rash occurs: Get medical advice/attention

Precautionary Statements - Storage

Store locked up

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

Hazards not otherwise classified (HNOc)

Not applicable

Other Information

Toxic to aquatic life with long lasting effects.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance

Chemical Name	CAS No.	Weight-%	Trade Secret
BISPHENOL A EPOXY RESIN	25068-38-6	60 - 100	*
AMINE ADDUCT WITH EPOXY RESIN	134091-76-2	7 - 13	*
AMINE ADDUCT WITH EPOXY RESIN	134091-75-1	1 - 5	*

*The exact percentage (concentration) of composition has been withheld as a trade secret.

4. FIRST AID MEASURES

Description of first aid measures

Eye contact	Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a physician.
Skin contact	Wash with soap and water. Flush skin with water for several minutes. Remove contaminated clothing and shoes. If irritation develops, seek medical attention. Wash clothing before reuse.
Inhalation	Remove to fresh air. If breathing is difficult, give oxygen. If breathing has stopped, give artificial respiration. Get medical attention immediately.

Ingestion Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Call a POISON CENTER or doctor/physician if you feel unwell.

Most important symptoms and effects, both acute and delayed

Symptoms No information available.

Indication of any immediate medical attention and special treatment needed

Note to physicians Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable extinguishing media

Use CO2, dry chemical, or foam.

Unsuitable extinguishing media Do not use a solid water stream as it may scatter and spread fire.

Specific hazards arising from the chemical

No information available.

Hazardous combustion products Irritating organic vapors.

Explosion data

Sensitivity to Mechanical Impact None.

Sensitivity to Static Discharge None.

Protective equipment and precautions for firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions Use personal protective equipment as required. Ensure adequate ventilation, especially in confined areas.

For emergency responders Use personal protection recommended in Section 8.

Environmental precautions

Environmental precautions Do not allow into any sewer, on the ground or into any body of water. Collect spillage. See Section 12 for additional ecological information.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Soak up with inert absorbent material. Store in a closed container until ready for disposal.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling Avoid contact with skin, eyes or clothing. Avoid breathing vapors or mists. Wash thoroughly after handling. Ensure adequate ventilation, especially in confined areas.

Conditions for safe storage, including any incompatibilities

Storage Conditions Store refrigerated.

Incompatible materials Acids. Bases. Amines. Oxidizing agents.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters**Exposure Guidelines**

Chemical Name	ACGIH TLV	OSHA PEL
Amine adduct with epoxy resin 134091-76-2	TWA: 3 mg/m ³ Respirate particles TWA: 10 mg/m ³ Respirate particles	TWA: 5 mg/m ³ Respirate dust TWA: 15 mg/m ³ Total dust

Appropriate engineering controls

Engineering Controls Showers
Eyewash stations
Ventilation systems.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles).

Skin and body protection Wear protective gloves and protective clothing. Use rubber or plastic gloves.

Respiratory protection If exposure limits are exceeded or irritation is experienced, NIOSH/MSHA approved respiratory protection should be worn. Positive-pressure supplied air respirators may be required for high airborne contaminant concentrations. Respiratory protection must be provided in accordance with current local regulations.

General Hygiene Considerations Handle in accordance with good industrial hygiene and safety practice.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state	Liquid	Odor	Unpleasant
Appearance	No information available	Odor threshold	No information available
Color	Amber		

<u>Property</u>	<u>Values</u>
pH	Does not apply
Melting point / freezing point	No information available
Boiling point / boiling range	> 149 °C / 300 °F
Flash point	> 93.3 °C / 200 °F
Evaporation rate	No information available
Flammability (solid, gas)	No information available
Flammability Limit in Air	
Upper flammability limit:	No information available
Lower flammability limit:	No information available
Vapor pressure	<5 mm @80°F
Vapor density	No information available
Relative density	1.19
Water solubility	Slightly soluble
Solubility in other solvents	No information available
Partition coefficient	No information available
Autoignition temperature	No information available

Remarks • Method

Decomposition temperature	No information available
Kinematic viscosity	No information available
Dynamic viscosity	No information available
Explosive properties	No information available
Oxidizing properties	No information available

Other Information

Softening point	No information available
Molecular weight	No information available
VOC Content (%)	No information available
Density	No information available
Bulk density	No information available

10. STABILITY AND REACTIVITY

Reactivity

No data available

Chemical stability

Stable under recommended storage conditions.

Possibility of Hazardous Reactions

None under normal processing.

Conditions to avoid

Incompatible materials.

Incompatible materials

Acids. Bases. Amines. Oxidizing agents.

Hazardous Decomposition ProductsCarbon monoxide. Carbon dioxide (CO₂).

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure**Product Information**

Inhalation	No data available.
Eye contact	No data available.
Skin contact	No data available.
Ingestion	No data available.

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
BISPHENOL A EPOXY RESIN 25068-38-6	= 11400 mg/kg (Rat)	-	-

Information on toxicological effects

Symptoms	No information available.
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Delayed and immediate effects as well as chronic effects from short and long-term exposure

Sensitization	No information available.
Germ cell mutagenicity	No information available.
Carcinogenicity	No information available.
Reproductive toxicity	No information available.
STOT - single exposure	No information available.

STOT - repeated exposure No information available.

Aspiration hazard No information available.

Numerical measures of toxicity - Product Information

The following values are calculated based on chapter 3.1 of the GHS document.

ATEmix (oral) 11,526.20 mg/kg

12. ECOLOGICAL INFORMATION

Ecotoxicity

Toxic to aquatic life with long lasting effects.

Persistence and degradability

No information available.

Bioaccumulation

No information available.

Other adverse effects

No information available

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Disposal of wastes Disposal should be in accordance with applicable regional, national and local laws and regulations.

Contaminated packaging Do not reuse container.

14. TRANSPORT INFORMATION

DOT

UN/ID no.	UN 3082
Proper shipping name	Environmentally hazardous substance, liquid, n.o.s. (Bisphenol A Epoxy Resin)
Hazard Class	9
Packing Group	III
Special Provisions	8, 146, 173, 335, IB3, T4, TP1, TP29
Marine pollutant	Yes.
Description	Note: Not regulated for ground transport

IATA

UN/ID no.	UN 3082
Proper shipping name	Environmentally hazardous substance, liquid, n.o.s. (Bisphenol A Epoxy Resin)
Hazard Class	9
Packing Group	III
Special Provisions	A97, A158, A197
Description	Limited quantities: 5 L, 30 kg gross weight

IMDG

UN/ID no.	UN 3082
Proper shipping name	Environmentally hazardous substance, liquid, n.o.s. (Bisphenol A Epoxy Resin)
Hazard Class	9
Packing Group	III
EmS-No.	F-A, S-F
Special Provisions	274, 335, 969
Marine pollutant	Yes
Description	Limited quantities: 5 L, 30 kg gross weight

15. REGULATORY INFORMATION**International Inventories**

TSCA	Complies
DSL/NDSL	Complies
EINECS/ELINCS	Complies
ENCS	Complies
IECSC	Complies
KECL	Complies
PICCS	Complies
AICS	Complies

All ingredients are on the inventory or are exempt from listing.

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
ENCS - Japan Existing and New Chemical Substances
IECSC - China Inventory of Existing Chemical Substances
KECL - Korean Existing and Evaluated Chemical Substances
PICCS - Philippines Inventory of Chemicals and Chemical Substances
AICS - Australian Inventory of Chemical Substances

US Federal Regulations**SARA 313**

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

SARA 311/312 Hazard Categories

Acute health hazard	-
Chronic Health Hazard	-
Fire hazard	-
Sudden release of pressure hazard	-
Reactive Hazard	-

CWA (Clean Water Act)

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

CERCLA

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material

US State Regulations**California Proposition 65**

This product does not contain any Proposition 65 chemicals

U.S. State Right-to-Know Regulations**U.S. EPA Label Information**

EPA Pesticide Registration Number Not applicable

16. OTHER INFORMATION, INCLUDING DATE OF PREPARATION OF THE LAST REVISION

<u>NFPA</u>	Health hazards -	Flammability -	Instability -	Physical and Chemical Properties -
<u>HMIS</u>	Health hazards -	Flammability -	Physical hazards -	Personal protection -

Prepared By	SDS coordinator
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Disclaimer

The information provided in this Material Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet